

1. Polyethylene (PE) Black - Clamped Joint

All fittings and pipes shall be from the same manufacturer. The metal reinforced fitting shall be firmly joint via a forged clamp tool design to mechanically seal the joints all in accordance with the manufacturer's recommendation and specification.

2. Cold Water Pipes and Fittings

Item	Pipe Size (mm)	Materials	Standard	Remarks
<u>Above Ground</u>				
1. Cold Water	Above 32mm (1in) dia			
	32mm(1in)dia and below	Polyethylene (BUTE-PE)	MS1058 1994	Pipes
		Co-polymer (Celcon M25)	AS1460 - 1	Fittings Materials

Item	Description
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	<p><u>PLUMBER</u></p> <p><u>Materials</u></p> <p><u>General</u></p> <p>A All materials for use shall be new, free from any form of defects and of the best type with regards design, quality, manufacture and performance.</p> <p>B <u>Polyethylene (PE) Pipes & Fittings</u></p> <p>Material of pipes for potable cold water supply shall be Polyethylene (PE) manufactured in compliance with MS1058:1994.</p> <p>Material for fittings shall be of Copolymer type of engineering resin in compliance to AS1460.1.</p> <p><u>Pipe fittings</u></p> <p>All fittings shall be of those approved by the manufacturer. Properties of material shall be in accordance with the specifications in the above prescribed standards. Polyethylene (PE) pipes and copolymer metal reinforced fittings shall be firmly joined via a forged clamp tool designed to mechanically seal the joints in accordance with manufacturer's recommendation and practice for installation and commissioning.</p> <p>C <u>Storage of Materials</u></p> <p>All materials shall be stored in a proper dry shed with adequate ventilation and be adequately protected from inclement weather, rising water, contamination with salts or impurities, growth of fungus, etc.</p>
Item	Description

D	<p><u>Materials (cont'd)</u></p> <p><u>Cold Water Application</u></p> <p>For cold water application the following ratings shall apply:</p> <p>Working Pressure</p> <ul style="list-style-type: none"> : 20mm pipes (PN 16) - 1600 kpa (230psi) @ 23°C : 25mm pipes (PN 12.5) - 1250 kpa (180psi) @ 23°C : 32mm pipes (PN 12.5) - 1250 kpa (180psi) @ 23°C <p>Hydrostatic Design Stress 5.5 mpa (800 psi) @ 23°C</p>
Item	Description

	<p><u>Workmanship</u></p> <p><u>General</u></p> <p>A The plumbing work shall be carried out by experienced and authorized license plumber registered with Jabatan Bekalan Air. The name and registration of the plumber must be submitted to the Architect for approval before commencement of the plumbing works.</p> <p>B Notwithstanding the details and layout shown in the drawings, the Contractor shall be responsible to ensure the workability of the whole of the plumbing works.</p> <p>C The Contractor shall be responsible for arranging with the Local Authority for the inspection of all underground pipeworks and to obtain approval form the Local Authority prior to the covering up of the underground pipeworks. <u>NO</u> underground pipeworks shall be covered up unless inspected and approved by the Local authority.</p> <p><u>Cutting to Lengths</u></p> <p>D Pipes shall be cut squarely and cleanly to lengths as required. All pipe ends shall be cut clean with a approved PE or PB pipe cutter and all scrapings, oil, grease cleaned out from the bore with solvents if necessary.</p>
Item	Description

E	<p><u>Workmanship (cont'd)</u></p> <p><u>Core-Holes, Ducts, Chases and Recesses for Pipes and Fittings</u></p> <p>Before commencement of the works under this work sections and notwithstanding the schematic layout shown in the Drawings, the Contractor shall provide details of the plumbing layout to the Architect for his approval. The details of the plumbing layout shall also show the location of all core-holes, ducts, chases and recesses and also pipes and fittings which the Contractor intends to cast in concrete members. Where the Architect does not permit the location of the core-holes, ducts and recesses and casting of pipes and fittings at specific places, the Contractor shall seek an alternative layout and position which meet the approval of the Architect at the Contractor's own cost.</p>
F	<p>The Contractor shall not cut or hack any core-holes, ducts, chases and recesses through any structural member without obtaining the prior written permission of the Architect.</p>
G	<p>All core-holes, ducts, chases and recesses and the adjoining works shall be filled up and made good to the satisfaction of the Architect especially with regards finishes against water penetration and/or leakage and sound transmission.</p>
H	<p><u>Fixing of Pipes</u></p> <p>Polyethylene (PE) pipes should be installed ensuring any bending radius is at least 10 times the outside diameter of the pipe. Sharp bends should be made with appropriate fittings.</p>
Item	Description
	<p><u>Workmanship (cont'd)</u></p>

	<u>Fixing of Pipes (cont'd)</u>
I	PE pipe should not be installed closer than 150mm to gas or central heating vents, nor located in any confined space containing appliance vents.
J	“Pipe Sleeves” and bored holes should be large enough to allow free movement of PE pipe.
K	PE pipe must be supported at least every 500mm by approved clips which allow free movement. Pipes unsupported by clips are unsightly and can be damaged.
L	PE pipe should not be fixed rigidly between two points.
M	PE pipe which penetrates fire resistant construction must be installed to ensure the fire resistant integrity of the building is retained.
N	Notwithstanding the above, no pipe shall be left unsupported. At least one support shall be provided for any length of pipe.
O	All pipes, other than those chased or cast in walls, floors, etc., shall be fixed projecting off the walls, floors, etc., by at least 1 1/4” with distance pieces.
Item	Description
	<u>Workmanship (cont'd)</u>

	<p><u>Installation of Pipes And Fittings</u></p> <p>A All plumbing work shall generally be located and installed so that the plumbing is accessible for inspection, replacement and/or repair. All stop valves, taps, etc., shall be placed in positions which allow for convenient operation and maintenance.</p> <p>B Horizontal pipework shall be arranged to have maximum gradient to allow proper flow for the contents it carries.</p> <p>C Pipework in branch connection shall always be arranged to allow free drainage of the system. Connection to main or branch pipes shall be so arranged as to prevent cross flow from one appliance to another. Connections shall be made with an easy sweep in the direction of flow.</p> <p>D Ventilating pipes shall be installed so that water cannot be retained in them. Trap ventilating pipe shall be connected to the top of the branch soil pipe or branch waste pipe between 3” and 18” from the crown of the trap and risers vertically or at an angle not more than 45 degree from the rim of the fixture it is venting before off setting horizontally or before connecting to the branch ventilating pipe. The branch ventilating pipe shall be fixed at least 6” above the floor level rim of the highest fixture served and shall be sloped to allow for free drainage.</p>
Item	Description
	<p><u>Workmanship (cont'd)</u></p>

	<u>Inspection Access for Soil Plumbing</u>
E	Inspection access shall be provided at location shown in the Drawings to enable the cleaning and inspection of plumbing work.
F	Generally the inspection access shall be provided on the vertical stack directly opposite a branch line, at the extreme end of a main branch line, at the junction of a subsidiary branch and at bends.
G	Oval access openings shall have an area of not less than the cross-sectional area of the pipe to which they are fitted.
H	The internal face of the inspection core shall be shaped to form a true completion of the bore of the pipe. The inspection opening shall be made gas-tight and watertight and the inspection covers firmly secured with gun-metal or other approved screws or studs.
	<u>Pipe Works</u>
I	Unless stated or shown otherwise, water supply pipeworks in distribution pipes above ground shall be executed in compliance to the relevant installations fo such nature for PE pipes and fittings
J	All PE cold water distribution shall be pipes and fittings complying to MS1058 and AS1460.1 respectively.
K	The socket and spigot joints of polyethylene (PE) pipes shall be firmly joined via a forged clamp tool which allows pipe material to “flow” into insert tail grooves.
Item	Description
	<u>Workmanship (cont'd)</u>

	<p><u>Inspection Access for Soil Plumbing (cont'd)</u></p>
L	<p>Pipe ends are inserted fully into fittings where built-in pipe end stop shoulder ensures pipe is correctly fitted prior to forge clamping.</p>
M	<p>During clamping process, a 2mm wide spacing/flare is maintained at end of metal reinforcing sleeve. This process ensures no stress from clamping is transmitted to insert tail or pipe at end of fitting which is crucial to ensure metal sleeve cannot impinge into pipe even in bending.</p>
	<p><u>Joining of Stainless Steel pipes, copper pipes and other approved pipe materials to Polyethylene (PE) fittings.</u></p>
N	<p>The joints of the approved pipe material shall be made with flanges complying with BSPT standards. Flanged joints can be made without joining material as in-built washer ensures water tightness when carefully tightened.</p>
	<p><u>Lump sum tender and schedule of rates for Plumber</u></p>
O	<p>The rates for plumber shall also be held to include for:- (i) all short lengths, sockets, connectors, backnuts: (ii)holderbats, supports, hangers and the like and distance pieces, and; (iii)cutting and pinning end of holderbats, supports, hangers and the like to brick or blockwork or casting in concrete work.</p>

Buteline Polyethylene (PE) Pipe Specifications for Potable Cold Water Supply.

Material of pipes for cold water supply shall be Polyethylene (PE) manufactured in compliance with MS1058:1994.

Material for fittings shall be of Copolymer type of engineering resin manufactured in compliance with AS1460.1.

Pipe fittings.

All fittings shall be of those approved by the manufacturer. Properties of material shall be in accordance without the specifications in the above prescribed standards. Polyethylene (PE) fittings shall be firmly joined via a 8mm forged clamp tool designed to mechanically seal the joints all in accordance with manufacturer's recommendation and practice for installation & commissioning.

Application - cold water.

For cold water application the following ratings shall apply:

Working Pressure - 20mm (PN16)	1,600 kpa (235psi) @ 23°C
- 25mm (PN12.5)	1,250 kpa (180psi) @ 23°C
- 32mm (PN12.5)	1,250 kpa (180psi) @ 23°C
Hydrostatic Design Stress	5.5mpa (800 psi) @ 23°C

Classification/Headings

1. Pipe Works

Unless stated or shown otherwise, water supply pipeworks in distribution pipes above ground shall be executed in compliance to MS1058:1994 for polyethylene (PE) pipes.

Alternatively,

2. Polyethylene (PE) Pipes & Fittings

All polyethylene (PE) cold water distribution shall be at minimum PN12.5 pipes complying MS1058:1994 with PE pipe fittings complying to AS1460.1.

3. Workmanship

The socket and spigot joints of polyethylene (PE) pipes shall be firmly joined via a 8mm forged clamp tool which allows pipe material to “flow” into insert tail grooves.

Pipe ends are inserted fully into fittings where built-in pipe end stop shoulder ensures pipe is correctly fitted prior to forge clamping.

During clamping process, a 2mm wide spacing/flare is maintained at end of metal reinforcing sleeve. This process ensures no stress from clamping is transmitted to insert tail or pipe at end of fitting which is crucial to ensure metal sleeve commit impinge into pipe even in bending.

Joining of Stainless Steel pipes, copper pipes and other approved pipe materials to Buteline polyethylene (PE) fittings.

The joints of the approved pipe material shall be made with flanges complying with BSPT standards.

Flanged joints can be made without joining material as in-built washer ensures water tightness when carefully tightened.